



Dart Aerospace Ltd.  
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**D350-616-011**  
**Job Sheet 180730**



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP

REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  | 7/31/18    | 7/31/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           |          |
| 101   | Small Fab          | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.65    | Small Fab-4           |           |          |
| 105   | QC                 | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.00    | QC5                   |           |          |
| 119   | Packaging          | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.00    | Packaging1-3          |           |          |
| 120   | QC                 | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.00    | QC4                   |           |          |
| 130   | Packaging          | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.00    | Packaging3-1          |           |          |
| 135   | DC                 | 1 pcs | 7/31/18    | 7/31/18  | 0.00      | 0.00    | DC                    |           |          |
| 140   | QC21-FG            | 1 Ea  | 7/31/18    | 7/31/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg  
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping \*\*\*D4812-041 MUST STAY WITH  
LITTER FRAME\*\*\* 4- Deburr

130 - Identify and pack for shipping as per PPP D350-616-011 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

### Job BOM

| Part / Item  | Component Name        | Quantity    | Operation             | Container |
|--------------|-----------------------|-------------|-----------------------|-----------|
| D2370-1      | Litter Frame Assembly | 1 Ea (1 ea) | 90-Start up Operation |           |
| D4812-041    | Patient Stop Assembly | 1 Ea (1 ea) | 90-Start up Operation |           |
| D350-616-013 | Deck Plate & Tie Down | 1 Ea (1 ea) | 119-Packaging         |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D2370-1        | 1        | 0         | 0         |
|                       | D4812-041      | 1        | 11        | 0         |
| 119-Packaging         | D350-616-013   | 1        | 4         | 0         |

### Part Specifications

Specifications could not be found.



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**Container No: S101003**



**Part: D350-616-011**

**Job No: 180730**

**Serial No/Batch: S101003**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: TC STC SH96-10 Issue 3, FAA STC SR004051**